

ISO Property

INFINO	Grade	SC-1220R
	Resin Type	PC

General, Home Appliances

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.20
Melt Flow Index	ISO 1133	300°C, 1.2kg	g/10min	22
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.5~0.7
Mold Shrinkage(TD)	ISO 294-4	X-Flow at 2mm(TD)	%	0.5~0.7
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	64
Tensile Strain at break	ISO 527	50mm/min	%	110
Tensile Modulus	ISO 527	50mm/min	MPa	2300
Tensile Strength at break	ISO 527	50mm/min	MPa	64
Flexural Strength	ISO D790	2mm/min	MPa	92
Flexural Modulus	ISO D790	2mm/min	MPa	2300
Izod Impact Strength(notched)	ISO 180 1A	at 23°C, 4mm	KJ/m ²	65
Charpy Impact Strength(V-notched)	ISO 180 1A	at 23°C, 4mm	KJ/m ²	60
Rockwell Hardness	ISO 2039-2	R-Scale	-	120
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	°C	123
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	°C	136
VICAT Softening Temperature	ISO 306	B/50	°C	145
Flammability				
Flammability	UL94	V-2	mm	0.75~3.2

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.

2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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※ The last update date : 10/17/2017

ISO Property

INFINO	Grade	SC-1220UR
	Resin Type	PC

General, Lighting & Wiring Device Cover, UV Stabilized

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.2
Melt Flow Index	ISO 1133	300°C, 1.2kg	g/10min	22
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.5~0.7
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